



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	865	6408A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 4825248 AND I	
1	865	6595A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 4825249 AND I	
2		65848	CARRIER, GROMMET	1	UNITED STATES 4825248 AND I	
3	25	64872	GROMMET, POPPET RELIEF VAL	1	UNITED STATES 4825248 AND I	
4		65409	POPPET, RELIEF VALVE	1	UNITED STATES 4825248 AND I	
5	24	64878	SPRING	1	COMPRESSION-POPPET RELIEF	
6		64877	DIAPHRAM, POPPET RELIEF	1	UNITED STATES 4825248 AND I	
7	12	76451	WASHER, DIAPHRAM	1	UNITED STATES 4825248 AND I	
8	10	69594	SCREW	1	WASHER AND DIAPHRAM TO P	
9		76807A 1	COVER ASSEMBLY, TRANSFER F	1		
10	27	76862	GASKET, TRANSFER PASSAGE	1		1,2,3
11	10	38837	SCREW	10	TRANSFER PASSAGE COVER M	
12	1025	6124A 1	COVER, CYLINDER BLOCK	1		
13	27	76401	GASKET, CYLINDER BLOCK CO	1	UNITED STATES 4825248 AND I	1
13	27	74511	GASKET, CYLINDER BLOCK CO	1	UNITED STATES 4825249 AND I	2,3
14	10	28667	SCREW, CYLINDER BLOCK COV	6		
15	22	32802	PLUG, CYLINDER BLOCK COVER	1		
16	27	69525	GASKET, BAFFLE PLATE TO CYL	1		1,2,3
17	27	70335	GASKET, BAFFLE PLATE TO CYL	1		1,2,3
18		69579	PLATE, BAFFLE-EXHAUST MANIFC	1		
19		66850	THERMOSTAT	1	UNITED STATES 4825248 AND I	
20	27	62386	GASKET, THERMOSTAT	1		1
21	27	69524	GASKET, PLATE TO EXHAUST M	1		1,2,3
22		74214	COVER, EXHAUST MANIFOLD	1	UNITED STATES 4825248 AND I	
22		78529	COVER, EXHAUST MANIFOLD	1	UNITED STATES 4825249 AND I	
23	10	38837	SCREW, PLATE AND MANIFOLD	1		
24	10	53016	SCREW, PLATE AND MANIFOLD	15		
25	10	70602	SCREW, PLATE/MANIFOLD COV	2		
26	87	33386A 2	SWITCH, MERCURY	1		
27	10	37655	SCREW, MERCURY SWITCH TO	1		
28	17	36242	PIN, ROLL-MERCURY SWITCH	2		
29		61990	STA-STRAP, MERCURY SWITCH	1		
30	32	54936	HOSE, CRANKCASE BLEED (12")	1		
31	21	77207	FITTING, CRANKCASE BLEED	1		
32	22	65857	FITTING, VCRANKCASE BLEED (F	1		
33	54	64855	CLIP, BLEED HOSE	1		
34	10	62568	SCREW, BLEED HOSE CLIP	1		
35		69205	"C" WASHER, BLEED HOSE CLIP	1		
-	A-27	76589A77	GASKET SET			
-	A-27	76589A78	GASKET SET			
-	A-27	76589A79	GASKET SET			